## Nano-ZrO<sub>2</sub> Film Improved Tribocorrosion Performance of Surface-Textured Stainless Steel in 0.9% NaCl Solution

Xiulin Ji\*, Kunpeng Guan

Department of Mechatronics Engineering, Shantou University, 515063, China Corresponding Author: <u>xiulinji@gmail.com</u> (X.J.).



**Fig. 1** Surface of groove-textured 316L SS with nano-ZrO<sub>2</sub> film deposited at 300 °C. (a) Surface morphology of ALD ZrO<sub>2</sub> film, (b) Surface morphology, (c) 3D topography, and (d) Surface profile of groove-textured 316L SS with ALD ZrO<sub>2</sub> film.



Fig. 2 XRD patterns (a) and surface hardness (b) of 316L SS with and without ALD nano-ZrO<sub>2</sub> film.



**Fig. 3** Polarization curves of laser textured 316L SS before and after ALD with different deposition temperatures: (a) Without sliding, (b) With sliding at 20 mm s<sup>-1</sup>.



**Fig. 4** Open corrosion potential and coefficient of friction when sliding under 1 N at 20 mm s<sup>-1</sup> in 0.9% NaCl solution, (a) Variation of OCP with time, and (b) Variation of COF with sliding time.



**Fig. 5** Average COF of smooth and surface textured 316L SS when sliding in 0.9% NaCl solution under 1 N at (a) 20 mm s<sup>-1</sup>, and (b) 40 mm s<sup>-1</sup>, respectively.



Fig. 6 Open corrosion potential and coefficient of friction when sliding under 1 N at 40 mm s<sup>-1</sup> in 0.9% NaCl solution, (a) Variation of OCP with time, and (b) Variation of COF with sliding time. Fig. 7 Average wear rate of smooth and surface textured 316L SS when sliding under 1 N at 40 mm s<sup>-1</sup> in 0.9% NaCl solution.



Fig. 8 Worn morphologies of 316L SS samples after sliding wear in 0.9% NaCl solution, (a) Smooth surface of 316L SS sample without surface texturing, (b) Linear groove-textured 316L SS, (c) Surface textured 316L SS with 80 °C deposited ZrO<sub>2</sub> film, (c) Surface textured 316L SS with 200 °C deposited ZrO<sub>2</sub> film, (d) Surface textured 316L SS with 300 °C deposited ZrO<sub>2</sub> film when sliding at 20 mm s<sup>-1</sup>, and (e) Surface textured 316L SS with 300 °C deposited ZrO<sub>2</sub> film when sliding at 40 mm s<sup>-1</sup>.