

Fig 1. Current waveforms with changing O₂ flow @Unipolar HiPIMS

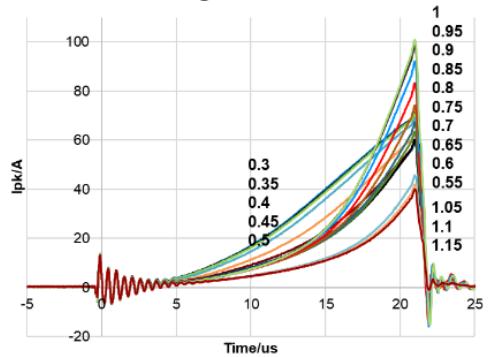


Fig 3. Peak current comparison for multi-pulse and uni-polar modes

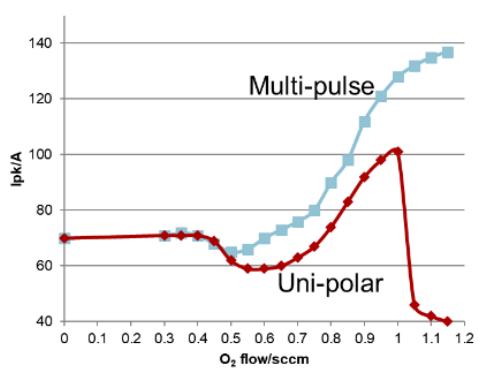


Fig 2. Current waveforms with changing O₂ flow @Multi-pulse HiPIMS

