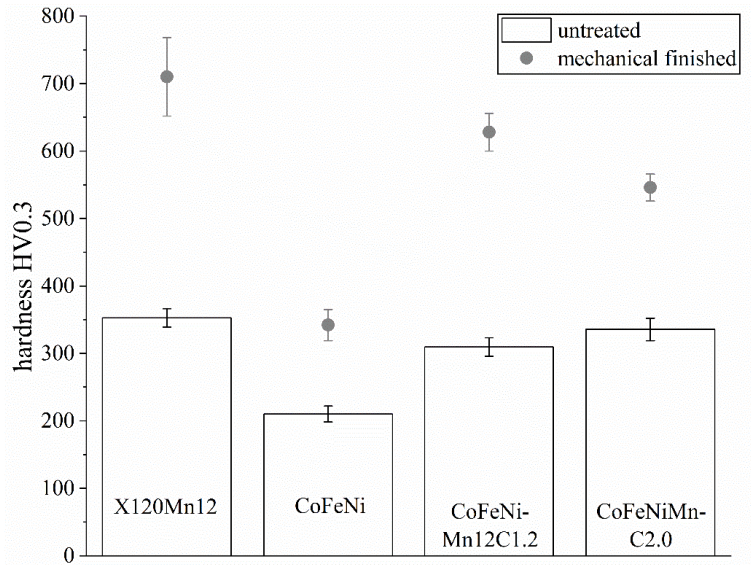
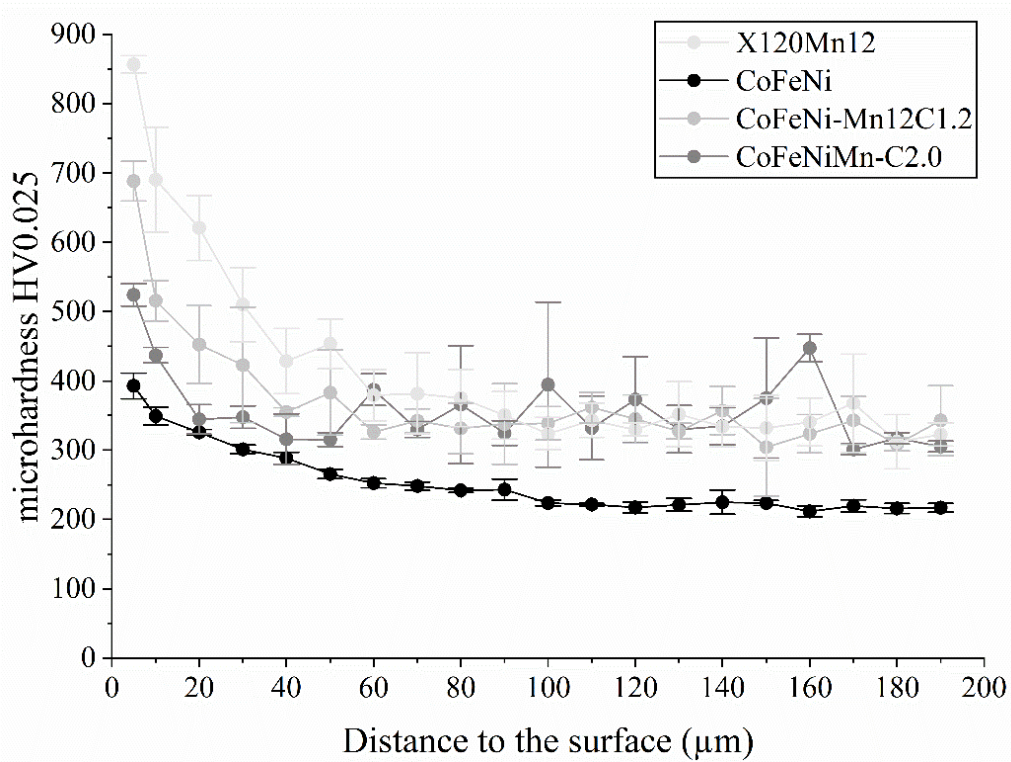


Setup for machining experiments with ultrasonic assisted milling



Hardness HV0.3 of the untreated and USAM finished castings



Microhardness HV0.025 profile of the mechanical finished alloys