

Fig. 1: Ga and O chemical potentials as functions of temperature calculated from thermochemical functions used for Ga-O binary phase diagram for various chemical environments such as:  $p_{O_2} = 10^{-4}$  atm,  $p_{O_2} = 1$  atm, and the equilibrium vapor pressure of Ga over liquid Ga. The non-constant values vs T influence the quantitative defect equilibrium.

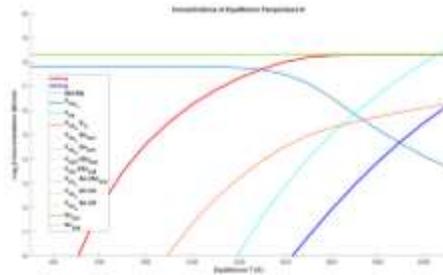


Fig. 2: Simplified results for full equilibrium calculation including  $>350$  charge states of various defects and complexes at different equilibrium temperatures, subject to the constraints that  $[Sn_{GaII}] = 2 \times 10^{18} / \text{cm}^3$  but all other Sn-containing defects are set to zero. This illustrates the capability to execute calculations incorporating T-dependent  $E_c$  and  $E_v$  (which is primarily responsible for suppressing the  $V_{Ga}$ ), T-dependent chemical potentials, and estimated vibrational entropy, as well as constraints on the concentrations of various defect types.

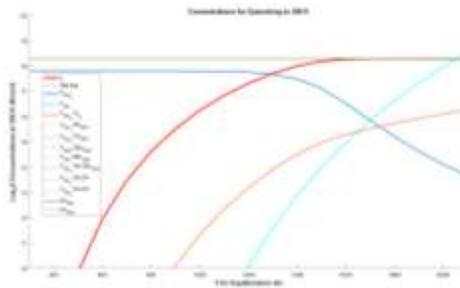


Fig. 3: Simplified results for quenching calculations from the indicated T to 300 K including  $>350$  charge states of various defects and complexes, subject to the constraints that  $[Sn_{GaII}] = 2 \times 10^{18} / \text{cm}^3$  and all other Sn-containing defects set to zero. This illustrates the capability to execute quenching calculations including certain defects constrained to set values.

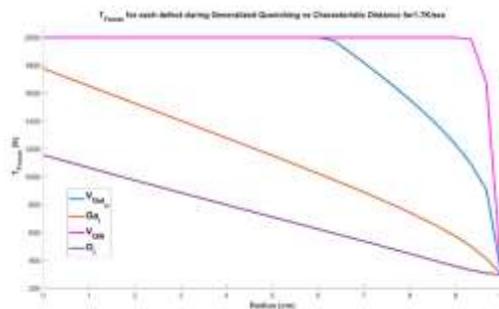


Fig. 3: Illustrative, simplified example of calculated freezing temperatures vs radius in a hypothetical  $Ga_2O_3$  boule for  $O_i$ ,  $Ga_i$ , relaxed  $V_{Ga}$ , and  $V_{OII}$  arbitrarily assigned migration energies of 0.15, 0.2, 0.5, and 0.75 eV as shown.