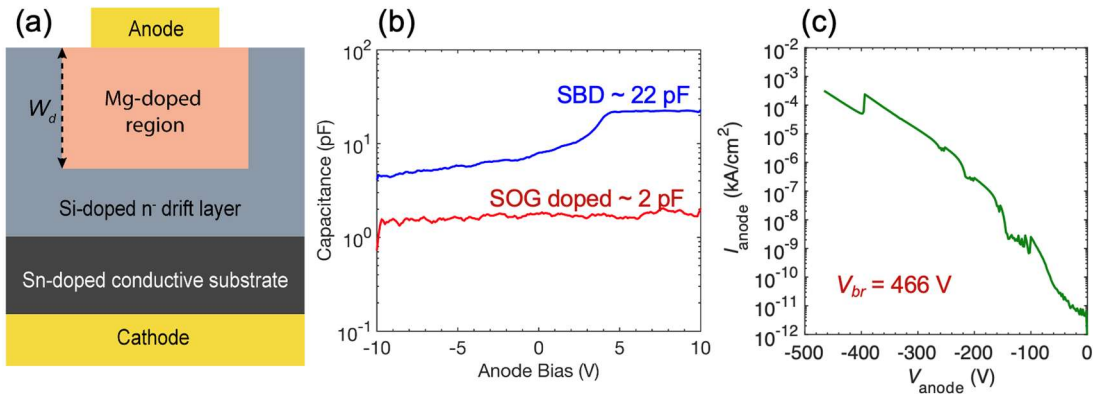
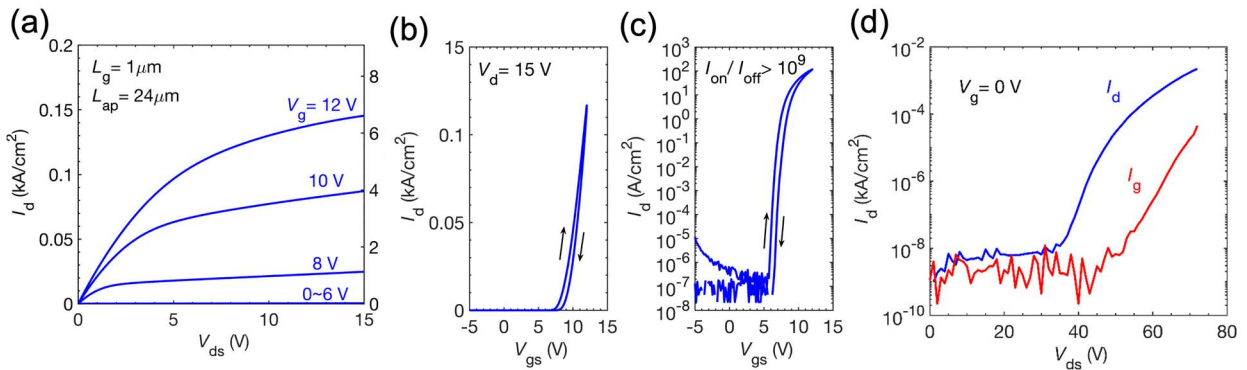


**Fig. 1.** Fabrication process flow of the  $\beta$ -Ga<sub>2</sub>O<sub>3</sub> VDBFET. (a) shows the patterned Mg-SOG diffusion doping process; (b) shows the schematic after the source Si<sup>++</sup> ion implantation; (c) shows the cross-section schematic of the final fabricated device.



**Fig. 2.** (a) The metal-isolation-semiconductor (MIS) test structure used for CV analysis shown in (b) and the IV analysis shown in (c).



**Fig. 3.** Representative (a) output IV characteristic, transfer characteristic in (b) linear, (c) log scale and the breakdown characteristic of the fabricated Ga<sub>2</sub>O<sub>3</sub> VDBFET.