

Figure 1. (Left) Plot of Al₂O₃ thickness versus Al₂O₃ ALD cycles for different underlying Nb₂O₅ cycles. (Right) Plot of Al₂O₃ nucleation cycles vs underlying fixed Nb₂O₅ cycles..

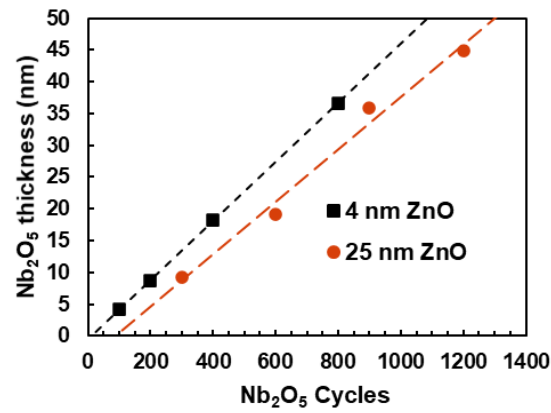


Figure 2. Nb₂O₅ thickness vs Nb₂O₅ ALD cycles on 4 nm ZnO (black squares) and 25 nm ZnO (orange circles). Dashed lines indicate linear fits for determining GPC and nucleation cycles.