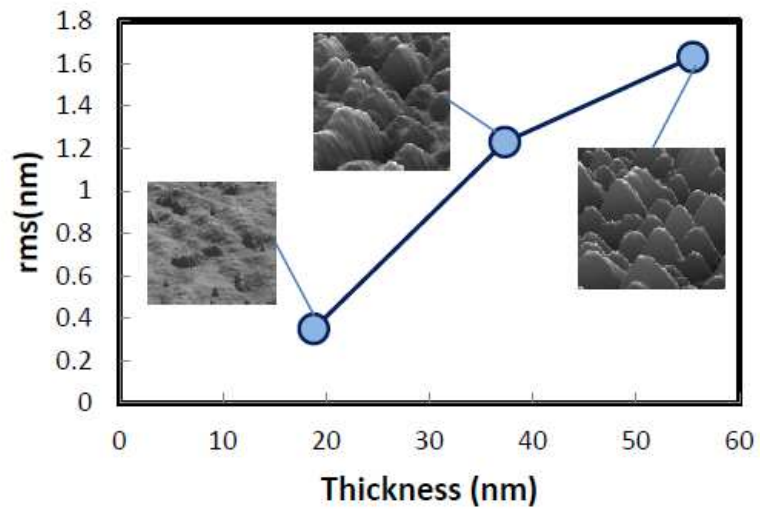
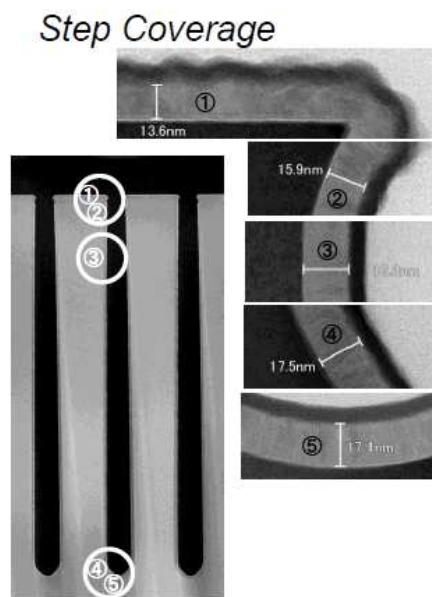


**Fig. 1.** AlN film density and growth per cycle as a function of deposition temperature.

150C,900W,22s



**Fig. 2.** AlN roughness as the film thickness increases.



**Fig. 3.** Conformal step coverage (> 90 %) of AlN at AR 1:20.