

Remarkable stability and hydrogen resistance on high-mobility oxide TFTs via N₂O plasma reactant in atomic layer deposition

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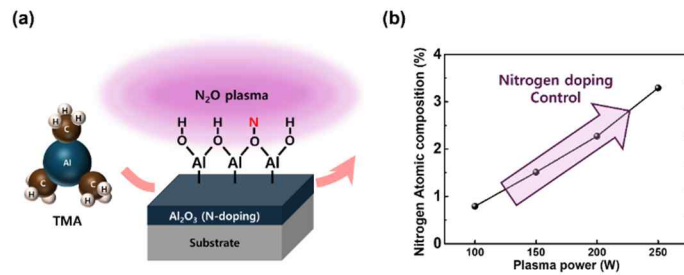


Figure 1. (a) Schematic of the Al₂O₃ deposition process using N₂O plasma reactant. (b) Nitrogen doping concentration and film density of Al₂O₃ as a function of plasma power.

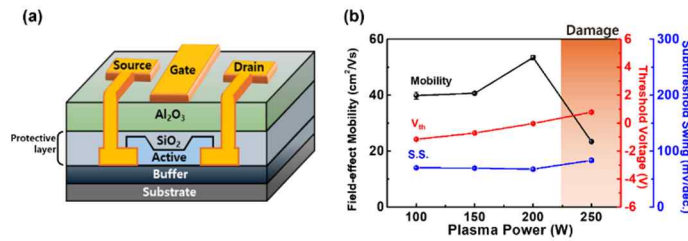


Figure 2. (a) Schematic of TFTs using Al₂O₃ gate insulators with a SiO₂ protective layer. (b) Summary of electrical properties of IGZO TFTs with respect to N₂O plasma power.

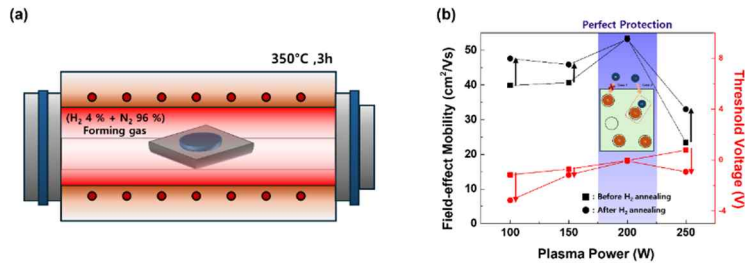


Figure 3. (a) Schematic of hydrogen annealing at 350 °C, 3 h. (b) Device properties before and after hydrogen annealing.