

Step 6. Additional Reactant Purge Step 5. Additional Reactant Pulse

Fig.1. Schematics of 6-step ALD in this study. The additional reactant (NH<sub>3</sub>) was consecutively provided followed by the main counter reactant for ALD-Ru, O<sub>2</sub>.

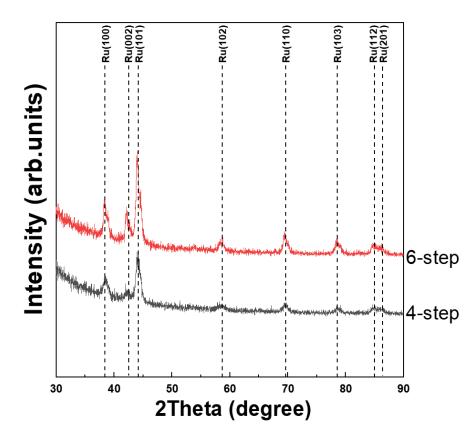


Fig.2 X-ray diffraction (XRD) patterns of Ru thin films with 4-step and 6-step ALD.

## References

- [1] Dutta, S. et al., "Highly Scaled Ruthenium Interconnects", IEEE Electron Device Lett. 2017, 38, 949.
- [2] Kotsugi, Yohei et al., "Atomic Layer Deposition of Ru for Replacing Cu-Interconnects", Chem. Mater. 2021, 33, 5639-5651.

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