

Figure 1: FIB cross section of copper line (a) before exposure to high temp storage (150°C, 1000 hours) (b) after HTS exposure.

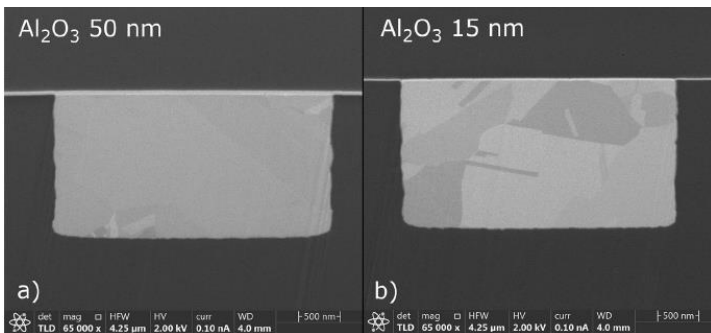


Figure 2: FIB cross section of copper line with ALD Al₂O₃ coating after exposure to high temp storage (150°C, 1000 hours) (a) 50nm Al₂O₃, (b) 15nm Al₂O₃

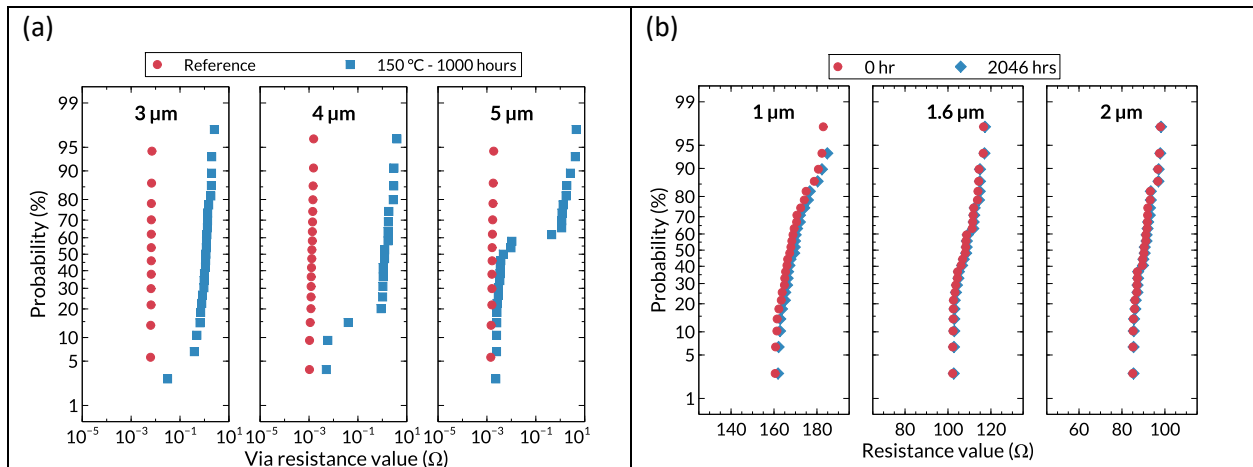


Figure 3: Via chain resistance distribution before and after exposure to high temperature stress for (a) unprotected Cu (b) Cu protected by 15nm Al₂O₃ + 20nm TiO₂