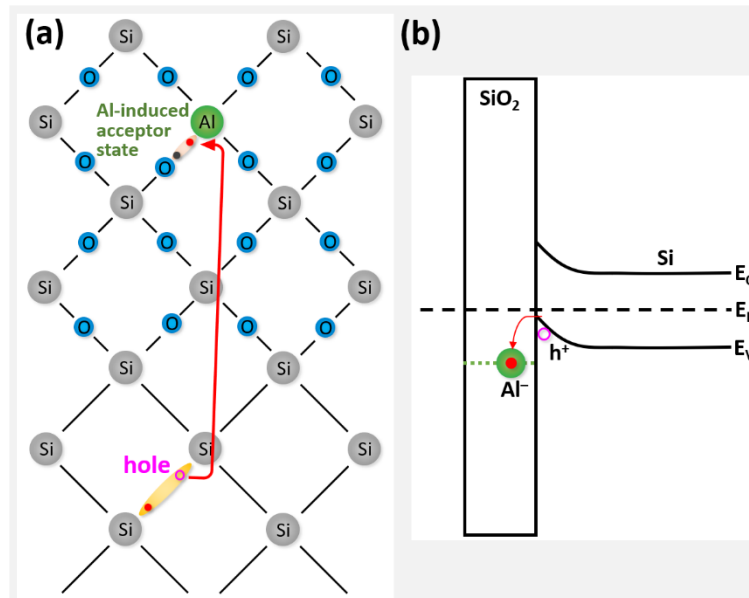
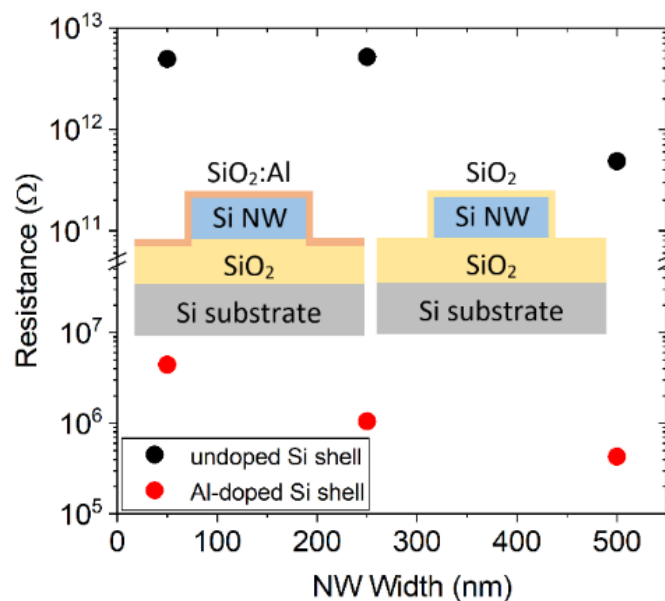


## Supplemental document

### Modulation Acceptor Doping of Silicon Nanowires using a SiO<sub>2</sub>-shell doped with ALD Metal Oxide Monolayers



**Figure 1.** (a) Principle of SiO<sub>2</sub> modulation doping using Al-induced acceptor states. The red arrow indicates the tunneling of an electron from Si into the unoccupied acceptor state, which creates a free hole as majority carrier (colored magenta). (b) Band structure scheme showing the energy levels involved in the modulation doping process.



**Figure 2.** Schematic cross-sections of the Si NW test devices (left: SiO<sub>2</sub>:Al shell for modulation doping; right: undoped, intrinsic SiO<sub>2</sub>-shell) and electrical resistance results demonstrating the significantly improved conductivity.