Nanostructure Synthesis and Fabrication Room Hall 3 - Session NS-MoP

Nanostructures Synthesis and Fabrication Poster Session

NS-MoP-1 Interfacial Distortion of Sb₂Te₃-Sb₂Se₃ Multilayers via ALD for Enhanced Thermoelectric Properties, *Jun Yang*, A. Bahrami, S. Lehmann, K. Nielsch, Leibniz IFW-Dresden, Germany

Atomic layer deposition (ALD) is an effective technique for depositing multilayered thin films with precise control of layer thickness and functional properties. In this work, Sb₂Te₃-Sb₂Se₃ multilayers were synthesized using thermal ALD. The presence of both monolayer-by-monolayer and alloy structures when the thicknesses of Sb₂Te₃ and Sb₂Se₃ were reduced to 2 nm. And a decrease in the Sb₂Te₃ layer thickness led to the emergence of distinct peaks from the Laue rings, indicative of a highly textured film structure with optimized crystallinity. Density functional theory simulations revealed that carrier redistribution occurs at the interface to establish charge equilibrium, resulting in band bending. By carefully optimizing the layer thicknesses, we achieved a significant enhancement in the Seebeck coefficient, reaching a peak figure of merit (zT) value of 0.68 at 473 K. These investigations not only provide strong evidence for the potential of ALD manipulation to improve the electrical performance of metal chalcogenide multilayers but also offer valuable insights into achieving high performance in two-dimensional metal chalcogenide systems.

NS-MoP-2 Effect of Ga₂O₃ Doping in Atomic Layer Deposited SnO₂ Thin Films, *J. Bae, T. Lee, D. Lee, Hyeongtag Jeon,* Hanyang University, Republic of Korea

Tin dioxide (SnO_2) has suitable characteristics for application to thin film transistor and back-end-of-line (BEOL) devices with low melting point and wide bandgap ($3.5^{\circ}4.0eV$). However, as the SnO_2 has property of high conductivity which decreases on/off current ratio, the study for lowering the off current is needed for improving electrical properties. Doping process with atomic layer deposition (ALD) is advantage of reducing off current and controlling precise thickness. Among the dopant elements used as an acceptor in the SnO_2 thin film, Gallium(Ga) has the nearly equal ion radius (0.62Å) to Sn^{4+} (0.69Å). Thus Ga ions can easily replace the position of Sn ions, lowering the crystal lattice mismatch. In addition, from doping process, since doped Sn0 ions trap the electrons around tin dioxide, off current can be reduced in comparison with none-doped SnO_2 thin film.

In this study, we examined the effect of Ga dopants used as the acceptor in tin oxide with various doping positions of Ga₂O₃ for improving on/off current ratio. Ga doped SnO2(SnO2:Ga) thin films were deposited using thermal ALD with TDMASn and TMG and ozone. In order to compare the electrical properties with various doping position, Ga doped SnO₂ thin films were deposited at different single Ga₂O₃ doping positions for use as channel layer. The positions of Ga doped layer were controlled by inserting a single Ga₂O₃ cycle into the 31th, 61th, 91th cycles out of 121 cycles(10nm thickness). Auger electron spectroscopy (AES) was used to analyze the atomic concentration of SnO₂:Ga. It was confirmed that Ga atoms were well located in the site around the doping position. The X-ray photoelectron spectroscopy (XPS) was used for confirming the chemical bonding state of SnO2:Ga thin films. The electrical properties were measured by using semiconductor parameter analyzer (B1500A). The value of on/off current ratio is increased from 5.10 x 103 to 2.78 x 106 compared to none doped SnO₂. Through this study, we could examine the effect of the Ga doped tin dioxide thin films with various doping position from the comparison of structural. properties.

NS-MoP-3 Lateral Conversion Synthesis of TMDs from Lithographically Patterned ALD Films, *Tevye Kuykendall*, Lawrence Berkeley National Laboratory; *A. Kemelbay*, Lawrence Berkeley National Laboratory, Kazakhstan; *S. Aloni*, Lawrence Berkeley National Laboratory

Recently, we developed a wafer-scalable method to synthesize lithographically patterned transition metal dichalcogenides (TMDs) using a process that we call "lateral conversion." The method begins with ALD deposited metal-oxide thin-films sandwiched between silica layers. Using photolithography, structures are patterned and etched into the film, exposing the edges of the metal-oxide film. The films are then heated in the presence of chalcogen precursor, which diffuses laterally converting the metal-oxide to TMD. We have demonstrated that TMDs can be synthesized using a variety of metal and chalcogen precursors. Alloys and heterostructures can also be formed by varying the chalcogen precursor

during the conversion process. While the synthesis approach initially relied on photolithography to fabricate structures with micron-scale resolution, we have further reduced the dimensions to achieve sub-20nm features using a block copolymer lithography method that employs the self-assembly of nanoscale polymer structures. We have characterized these TMDs through a variety of techniques including optical microscopy, Raman spectroscopy and High resolution TEM.

NS-MoP-4 Low Temperature SiO₂ Deposition in a Fluidized Bed to Improve the Colloid Stability of Polymer Microspheres, *Rens Kamphorst*, Delft University of Technology, Netherlands

Fine particles dispersed in a liquid medium have extensive applications in various fields, including food [1], drug delivery [2] and paints [3]. In our study, we investigated the wettability and agglomeration characteristics of polymer microspheres coated with low-temperature deposited SiO₂ (SiCl₄ and H₂O as reactants) in a fluidized bed atomic layer deposition (ALD) setup [4]. Surface characterization by Fourier Transform Infrared Spectrometry (FTIR) revealed the presence of a large-- number of deposited Si-OH groups within the first cycles, indicating a clear deviation from ideal ALD behavior. Utilizing various characterization techniques, including Environmental Scanning Electron Microscopy (ESEM) and Focused Beam Reflectance Measurement (FBRM), improvements in substrate-water affinity was assessed. Figure 1 displays a clear improvement of substrate-water affinity, even after a single deposition cycle. A drastic decrease in agglomerate size, water contact angle (WCA), and droplet absorption time of the powder was observed when coating was applied. Furthermore, we observed an increase in the amount of Si-OH present on the particle surface with increasing number of cycles, while no significant improvement in water affinity was found after the first coating cycles. Surface coverage was assessed by Low Energy Ion Spectrometry (LEIS), revealing a complete coverage after only 2 deposition cycles. Since no wettability improvements were observed after 2 cycles, we conclude that surface coverage is the primary factor in improving the colloid stability of particles by SiO2 deposition.

- [1] N. Garti et al. https://doi.org/10.1533/9781845694210.2.149
- [2] N. Singh et al. https://doi.org/10.1016/B978-0-323-46143-6.00027-0
- [3] T.F. Tadros https://doi.org/10.1002/9783527631179.ch1
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NS-MoP-6 Al₂O₃ and HfO₂ Thin Layers by ALD on 1L-MoS₂: from Nucleation to Structural/Electrical Properties, Emanuela Schilirò, S. Panasci, B. Galizia, A. Mio, G. Nicotra, CNR-IMM, Catania, Italy; S. Agnello, Department of Physics and Chemistry, University of Palermo; ATeN Center, Palermo, Italy; B. Pecz, G. Radnoczi, Institute for Technical Physics and Materials Science, Centre for Energy Research, HAS, Hungary; I. Deretzis, A. La Magna, F. Roccaforte, R. Lo Nigro, F. Giannazzo, CNR-IMM, Catania, Italy MoS₂ is one of the most investigated 2D-materials. The great interest to MoS₂ is mainly attributed to its bandgap that, differently from graphene, makes it suitable also for logic and switching devices. However, to guarantee high-performance in terms of field-effect mobility (100-500 cm 2 /V s), sub-threshold swing (~ 70 mV/dec) and on/off ratio (~ 10 8) the MoS₂-devices require high-κ (i.e. Al₂O₃, HfO₂) as top-gate layers. Atomic layer deposition (ALD) is the most appropriate technique to grow uniform high-k layers with accurate thickness control. However, the ALD uniformity on 2D surfaces is typically poor because of the lacking out-of-plane bonds, which should act as nucleation sites. Seed-layers or pre-functionalization are therefore necessary to activate ALD-growth on 2D-materials. On the other hand, their undesired impact on the properties of high-k /2Dmaterials interface promotes the research of new solutions. In particular, the interaction between 2D-layers and the underlying substrate has been demonstrated to act as driving force of ALD nucleation. In this regard, a monolayer (1L)-MoS₂, exfoliated by gold and maintained on gold-substrate is characterized by nanoscale structural modification (e.g., strain and/or deformation of the MoS₂ layer) which enhances ALD-nucleation providing uniform ultra-thin high-k layers.

In this work, 1L-MoS $_2$ was exfoliated from molybdenite to a gold substrate. Direct ALD (without seed-layers and pre-functionalization) of Al_2O_3 and HfO_2 were carried-out on MoS $_2$ /Gold substrate, and the structural and insulating properties of high-k were investigated. The ALD coverage was evaluated using standard and conductive-AFM since the early stage of nucleation. During the early deposition cycles, a lower coverage was found for HfO_2 than Al_2O_3 , probably due to the higher steric hindrance of the TDMAHf-precursor than TMAl-precursor. However, for longer processes, both high-k films show similar optimal coverage and favorable structural and insulating properties. In particular, uniform and compact layers

adherent to 1L-MoS $_2$ were observed by HR-TEM characterization. Using conductive-AFM, homogeneous insulating behavior has been found for Al $_2$ O $_3$, while the occurrence of few spots of breakdown events in the current map of HfO $_2$ is certainly correlated to a lower compactness. Finally, the transfer procedure of high-k/MoS $_2$ stack from gold to the substrate of interest, crucial for an extensive application of such systems in electronics and optoelectronics, has been optimized.

This work has been supported by the PRIN2022 project "2DIntegratE" and MUR-PNRR project "SAMOTHRACE".

NS-MoP-7 Atomic Layer Deposition of Ruthenium Nanoparticles on Low Surface Energy Carbon Supports and Titania Nanotube Layers for Alkaline Hydrogen Evolution Reaction, S. Mouli Thalluri, J. Rodriguez-Pereira, R. Zazpe, H. Sopha, University of Pardubice, Czechia; Jan Macak, University of Pardubice, Brno University of Technology, Czechia

Noble metals, such as Pt, Ru, Pd, Ir, etc., have demonstrated superior performance for different catalytic and electrocatalytic applications. Efforts to reduce or replace these noble metals have been made, due to their scarcity. Atomic Layer Deposition (ALD) is one of the best technique to facilitate lowering of loading mass on a support of interest. [2],[3] Besides, ALD is the most suitable technology for decorating high aspect ratio substrates using noble metal nanoparticles (NPs). [4] Due to surface energy variations that govern between noble metals and support surfaces, growth initiates as NPs and with further increase in ALD cycles, the agglomeration among NP dominates over the individual NP size increase, thus developing thin films of relatively greater thickness. It is also known that surface energy variations considerably increase the nucleation delay of noble metals, especially for Ru. In this sense, our efforts focused on improving the functionality with pretreatments on carbonaceous supports that showed promise in reducing the nucleation delay of Ru deposited by ALD.

For electrocatalytic applications, it is important to choose the right substrates. Among the available substrates, carbon paper (CP) and titania nanotube (TNT) layers are the best options considering their physiochemical properties, availability, extensive literature and the low costs incurred when using them as support substrates in electrocatalysis and photocatalysis. Various surface modifications for CPs and variations in the morphological aspects of TNT layers have received great attention from applied fields due to their improved surface area, conductivity and stability. [5-9] The uniform decoration of these CPs and TNT layers by NPs or thin films of catalysts proved to be highly efficient and has no limits in applications.

This presentation will introduce and describe the synthesis of Ruthenium NPs using our ALD tool (Beneq TFS 200) on CP substrates and TNT layers with various aspect ratios. It will also include the corresponding physicochemical and electrochemical characterization and the encouraging results obtained for alkaline hydrogen evolution reaction.

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NS-MoP-8 Iridium Nanoparticles for Alkaline Hydrogen Evolution Reaction Synthesized by Atomic Layer Deposition on Titania Nanotube Layers and Carbon Supports, *Jhonatan Rodriguez-Pereira*, *B. Bawab*, *R. Zazpe*, *J. Macak*, University of Pardubice, Czechia

The outstanding performance of noble metals such as Pt, Ru, Pd, Ir, etc., for different catalytic applications has been widely demonstrated. [1],[2] However, due to their scarcity, efforts have been made to reduce or substitute these noble metals. Atomic Layer Deposition (ALD) is one of the best technique to facilitate loading mass reduction on a support of interest. [3],[4] Moreover, ALD is the most suitable technology to decorate with noble metal nanoparticles, high aspect ratio and high surface area substrate architectures. [5] Surface energy variations between the noble metals and the support surfaces cause growth to initiate as nanoparticles (NPs) and as the number of ALD cycles increases, the agglomeration between NPs dominates over the individual NP size increase, thus developing thin films

of relatively higher thickness. These surface energy variations considerably increase the nucleation delay of noble metals. In this sense, our efforts focused on improving the functionality with pretreatments on carbonaceous supports that showed promise in reducing the nucleation delay of Ir deposited by ALD.

It is highly important to choose the right substrates for electrocatalytic applications. Among the available substrates, titania nanotube (TNT) layers and carbon paper (CP) are the best options considering their physiochemical properties, availability, extensive literature and the low costs incurred when using them as support substrates in electrocatalysis. Variations in the morphological aspects of TNT layers and several surface modifications for CPs have received great attention from applied fields due to their enhanced surface area, conductivity and stability. [6]–[9] The uniform decoration of these TNT layers and CPs by NPs of catalysts proved to be highly efficient and has virtually no limits in applications. [10]

The presentation will introduce and describe Iridium NPs synthesis by ALD on TNT layers and CP substrates, including the corresponding physicochemical and electrochemical characterization and the encouraging results obtained for alkaline hydrogen evolution reaction.

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NS-MoP-9 Improving Thermoelectric Performance in Bi-Te Powders through Precision Control of TiO₂-induced Interface via Atomic Layer Deposition, Su Min Eun, B. Choi, Seoul National University of Science and Technology, Republic of Korea

The energy issue and global warming are ever increasing, making it urgent to find green energy conversion technologies. Thermoelectric devices play a crucial role in energy harvesting, as they can directly convert and recycle waste heat into electricity. Significant research is underway to enhance thermoelectric performance such as introducing nanostructures using atomic layer deposition (ALD) above the powder. ALD can control atomiclevel film thickness with excellent step coverage and uniformity. ALD thin films increase the interfaces, boosting phonon scattering, and thereby reducing thermal conductivity. Additionally, they induce an energy filtering effect from materials with different band gaps, increasing the Seebeck coefficient from the potential difference. In addition, it can also inhibit grain growth during the sintering process. These approaches enable the acquisition of excellent thermoelectric properties, and characteristics of various thermoelectric and thin film materials have been widely reported. Coating TiO2, known for its high conductivity among oxides and large bandgap, on Bi-Te alloy that demonstrates outstanding thermoelectric performance in the low-temperature range (300-500K) is expected to enhance thermoelectric efficiency. This is anticipated to reduce thermal conductivity while maintaining high electrical properties by phonon scattering and energy filtering effects, overcoming the trade-off relation between them, and thereby improving thermoelectric performance.

In this study, n-type Bi₂Te₃Se_{0.3} (BTS) powders were ground by ball mill for 5hr, and 50, 100, and 200 cycles of TiO2 layer was coated by ALD with rotary-type reactor using TTIP (Titanium isopropoxide) precursor and H₂O reactant at 200°C. Afterwards, BTS pellet was formed by spark plasma sintering at 50MPa and 673K for 5min. Morphological, structural, and chemical properties representing information such as the shape and distribution of powder or pellet, uniform growth of thin film, and crystallinity were analyzed through X-ray fluorescence, particle size analysis, high-resolution field enhanced scanning electron microscopy, X-ray diffraction, X-ray photoelectron spectroscopy, and Cs-corrected scanning transmission electron microscopy. Thermoelectric properties including thermal conductivity, thermal diffusivity, Seebeck coefficient, and resistance were measured through hall measurement, laser flash analysis, and ZEM-Ⅲ analysis. Comparing the calculated figure-of-merit (zT) based on measured properties, it was confirmed that interfacial modification through ALD can achieve approximately 27% improvement in thermoelectric performance.

NS-MoP-10 Selective Deposition of Pt Nanoparticles on 2D WS₂ for Enhanced Photodetection, *Hwi Yoon*, *D. Shin*, *I. Sohn*, Yonsei University, Republic of Korea; *T. Nakazawa*, TANAKA Kikinzoku Kogyo K.K, Japan; *S. Chung*, *H. Kim*, Yonsei University, Republic of Korea

2D transition metal dichalcogenides (2D TMDCs) with thin and flexible structures have considered promising materials for nanoelectronics technology. In particular, 2D TMDCs-based photodetector is a promising candidate for a visible-light photodetector due to the high mobility and absorption coefficient of TMDC materials. However, the photoresponsivity of 2D TMDCs-based photodetectors is limited by the insufficient presence of photosensitized states caused by inherent surface defects. When exposed to light, the trap sites generated by these defects can capture the photogenerated carriers, leading to a reduction in photosensitivity. Additionally, the presence of unstable defects can introduce impurities such as oxygen and carbon, resulting in a degradation of photoresponsivity.

To enhance the photoresponsivity, it is necessary to develop a method that selectively passivates defects while preserving an active region. Previous research has explored the healing of defects through the adsorption of molecules with thiol groups. However, this approach is difficult to control using solution-based processes and raises concerns about contamination from residue solutions. In contrast, Atomic Layer Deposition (ALD) is a self-limiting process based on surface reaction that allows for precise control of film thickness, nanoparticle size, and coverage at the atomic level. ALD has proven highly effective for selective deposition on chemically reactive defects compared to basal planes. Additionally, the selective deposition of Pt, a representative noble metal, on defects is expected to introduce additional carriers to TMDCs via localized surface plasmon resonance (LSPR). However, there is a lack of research on the selective deposition of nanoparticles (NPs) on 2D TMDCs using ALD Pt.

In this study, we investigated a method for the selective deposition of ALD-based Pt NPs on WS2, a promising photodetector material, with precise controllability at the sub-nanometer level. For the process development, dimethyl (N,N-dimethyl-3-buten-1-amine-N) platinum (DDAP) (TANAKA, Japan) was utilized as Pt precursors due to reduced steric hindrance resulting from small molecular structure, which allows for precise control of NP size. Specifically, we compared the growth characteristics of Pt NPs on the surfaces of 2D TMDCs based on the type of reactant. We obtained selectively deposited Pt on defects of the WS2 substrate. Furthermore, we conducted in-depth research on the device performance and its influence based on the size and distribution of Pt NPs. The photocurrent of the Pt NP-functionalized WS2 photodetectors was significantly higher than that of bare WS2.

NS-MoP-11 Demonstrating Graphene Hall Sensor Device Stability via Encapsulation Layer Optimization, *Jaspreet Kainth*, R. Coleman, R. Baines, H. Glass, Paragraf, UK

Graphene has been speculated to be a suitable material for producing robust and sensitive Hall sensors due to its ultra-high carrier mobility. A key challenge however is producing electronic grade, high mobility graphene at scale. Paragraf has realised this by being the first company in the world to produce graphene using our proprietary and commercially scalable growth method, directly onto target substrates without the need of a transfer process, using standard semiconductor manufacturing tools.[1] We cover all aspects of production, from the growth of graphene to processing into final devices. One of our products is a magnetic sensor that works based on the Hall effect and has potential applications in current sensing and positioning systems.

The first products were specifically designed for cryogenic and high field applications, where accurate measurements in extremely high fields of 30 T and at cryogenic temperatures are possible simultaneously. Our graphene Hall sensors offer simple, accurate calibration over a wide temperature range, due to high linearity, absence of the planar Hall effect and a repeatable temperature coefficient that is fractions of one percent. This makes them ideal for use in superconductors, quantum computing, and next-generation fusion reactors. The next stage of development is to address larger Hall sensor markets, such as automotive and aerospace. A key requirement for these is continuous use at high temperatures, typically 125 °C and above. Several paths to high temperature stability have been investigated and these are now being developed into commercial devices.

Graphene is known to be sensitive to its surrounding environments, therefore the choice of materials and deposition methods has an impact on the electrical properties of graphene in its final device configuration. We have explored several deposition methods for each layer in the device stack, including atomic layer deposition, chemical vapour deposition,

evaporation, and sputtering. Atomic layer deposition is well established for producing high quality encapsulation layers to improve the stability of many device types. In this work, we will discuss how tuning the properties of metal oxide thin films deposited by atomic layer deposition as the encapsulation layer on our graphene Hall sensors has increased our understanding of graphene's electrical performance, allowing commercially viable devices to be successfully developed that meet our customers' requirements and are stable over the lifetime of real-world applications.

Reference:

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NS-MoP-12 Atomic Layer Deposition Assisted Fabrication of Metal-Organic Framework Films for Flexible Biosensing Devices, J. Wang, X. Ke, Z. Zhao, Fudan University, China; X. Zuo, Xueqiang Lu, Jiangsu MNT Micro and Nanotech Co., Ltd., China; G. Huang, Y. Mei, Fudan University, China Metal-organic framework (MOF) films possess considerable potential application in the field of biosensing devices due to their extensive surface area, abundant active sites, and high catalytic transition metal content. However, the controlled fabrication of MOF films for delicate devices and chips still presents numerous challenges, such as the issues of tight bonding with the substrate, controlled growth on complex substrates, and regionspecific fabrication on the substrate. With an induction effect of oxide nanomembrane pre-deposited on substrate by atomic layer deposition (ALD), our group has achieved conformal, dense, uniform, and firmly bonded MOF films on both planar and 3D complex substrates (Figure S1) [1,2]. We then developed patterning techniques for MOF films: patterning the ALD oxide nanomembrane by photolithography enables the precise growth of MOF films with excellent regional selectivity and integration of MOF film into IC chip becomes available (Figure S1) [3,4]. Furthermore, we utilized this ALD assisted technology to prepare MOF film on water-soluble sacrificial layer, and then selectively remove the sacrificial layer, thus leading to preparation of large-area free-standing and transferrable MOF film for advantageous device on fragile substrate (Figure S2) [5]. We has specifically studied the induction effect of the ALD oxide nanomembrane and the growth mechanism of MOF films was disclosed. Several types of MOF films have been prepared by this general strategy, and were engaged in enzyme-free electrochemical biosensing. Due to the uniform and dense nature of the prepared MOF films, flexible biosensor devices towards glucose, lactic acid, dopamine, hydrogen peroxide, etc. with high

sensitivities were demonstrated and the devices can be well attached to the

human skin (Figure S3) [6-9]. The current ALD assisted approach opens a

new window toward the preparation of high-quality MOF films and MOF

film-based chips for advantageous sensing applications in post-Moore law

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NS-MoP-13 Growth of ALD Gold Nanoparticles on Oxide Surfaces, *Mari Napari*, *H. Cossey*, King's College London, UK; *A. Werbrouck*, University of Missouri; *J. Julin*, University of Jyväskylä, Finland; *S. Barry*, Carleton University, Canada; *A. Zayats*, King's College London, UK

Supported nanoparticles are used in a wide range of applications, including catalysis, photonics, and electronic devices such as sensors. All these applications require precise control of dispersion and size distribution of the nanoparticles for optimal performance, but scalable synthesis of size-selected nanoparticles on large-surface-area supports has proven to be challenging. Atomic layer deposition is often highlighted as a method to produce highly uniform ultra-thin films, but its potential in nanoparticle deposition has been given less attention. However, it has already been shown that ALD can be a viable technique for synthesis of noble-metal nanoparticles, with an option to control the growth by tuning the deposition parameters [1]. There are still remaining challenges in the more widespread use of ALD in nanoparticle synthesis, namely those related to

the somewhat poor understanding of the nanoparticle growth and sintering mechanisms during the ALD process, and their dependence on the process parameters and support/substrate material.Here we investigate the use of ALD to grow gold nanoparticles. We use the 3-step ALD Au process developed by Griffiths et al.[2] with trimethylphosphinetrimethylgold, oxygen plasma, and water at 125C temperature. ALD Au nanoparticles are grown on different oxide surfaces, including SiO2, Al2O3, TiO2, and alkalifree glass. Particle sizes and size distributions are extracted from SEM and AFM images of samples with 25 - 400 ALD cycles, and the total number of Au atoms per unit area are measured using Rutherford backscattering spectrometry.

To understand the mechanisms of the ALD Au nanoparticle growth the acquired data are analysed using kinetic models, a population-balance model established by Grillo et al. [3], and a novel edge-growth nucleation model. With these models it is possible to distinguish between different nanoparticle growth regimes, where the nucleation of new particles and the evolution of the size distributions are dominated either by hetero/homogeneous reactions of the deposited gold with the substrate and already grown nanoparticles, or by surface diffusion and dynamic coalescence. This information can further be used to design new ALD-based size-selective nanoparticle synthesis processes.

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