

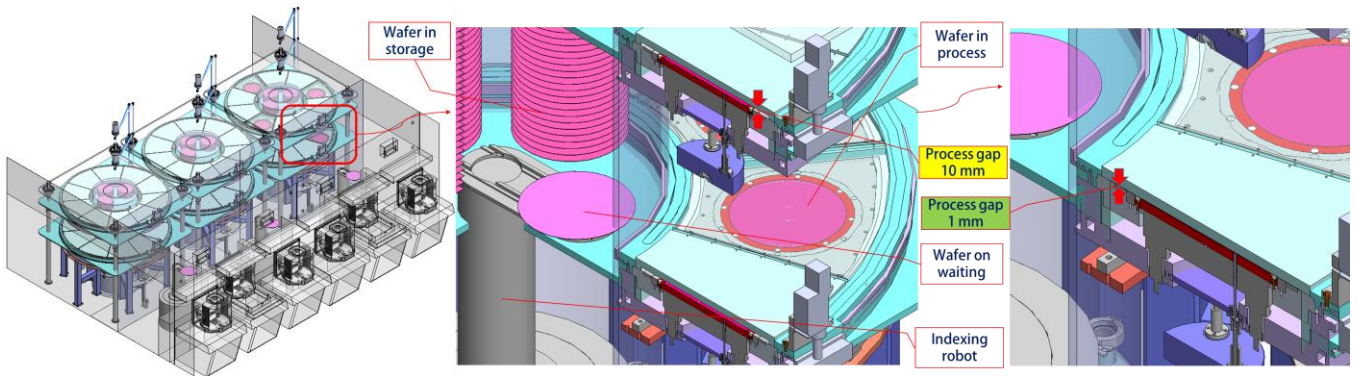
## Supplement to “Numerical Analysis on Gas Flow Field for a Sustainable ALD Process Chamber”

The continuity and momentum equations of a steady-state compressible laminar flow field for the nitrogen gas are considered as follows.

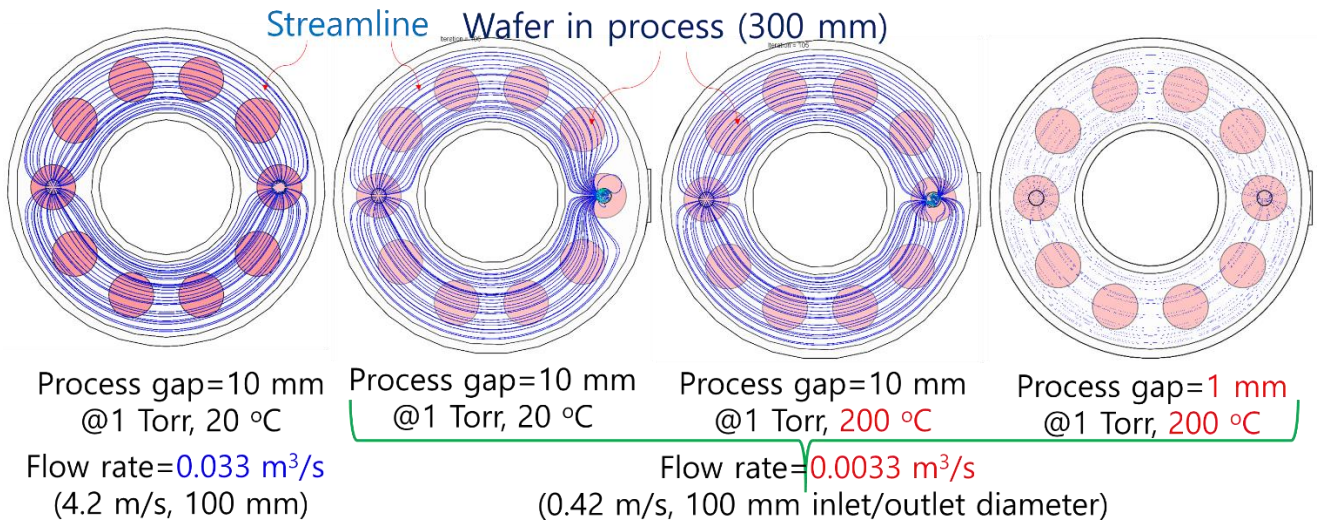
$$\frac{\partial}{\partial x_j}(\rho U_j) = 0$$

$$\frac{\partial}{\partial x_j}(\rho U_j U_i) = -\frac{\partial P}{\partial x_i} + \frac{\partial}{\partial x_j} \left( \mu \left( \frac{\partial U_i}{\partial x_j} + \frac{\partial U_j}{\partial x_i} \right) \right) - \frac{\partial}{\partial x_i} \left( \frac{2}{3} \mu \frac{\partial U_j}{\partial x_j} \right) - \rho g \delta_{i3}$$

where  $\rho$ ,  $U$ ,  $P$ ,  $\mu$  and  $\delta$  are the density, velocity, pressure and molecular viscosity of the gas, and the Kronecker delta, respectively, and the subscripts  $i, j=1, 2$  and  $3$  are the tensor components.



**Fig. 1. Schematic diagram of the present ALD processing chamber and cluster tool for 300 mm wafers.**



**Fig. 2. Numerical results of the nitrogen gas flow fields for various operational conditions of the present ALD processing chamber.**